PRESSING GUIDELINES

HOT PRESSING	MINIMUM	MAXIMUM
PRESS LENGTH	1200mm	3650mm
PRESS WIDTH	700mm	1540mm
PRESS THICKNESS	1mm	60mm

Note: untrimmed & unsanded, see trimming & sanding guidelines below.
Pressing veneer onto foreign substrates is possible, however the following guidelines need to be followed:
• Substrate cannot be pre-finished or have any kind of coating on the pressing surface
• All substrate should be supplied oversized, various elements of the pressing cycle can impact the overall size of the board/substrate; infeed, outfeed, handling, etc
• Substrates must be free of any machining; holes, rebates, grooves, etc. Any voids in the substrate can compromise the bond between veneer and substrate
• Substrates must be free of any metal objects i.e. hardware, screws, nails, etc
• To prevent bowing and equal thicknesses, veneer should be pressed on the opposite side (back) of the face

As an example, please see below guidelines for pressing onto a door:
1. Ensure the door is solid core, without any internal voids
2. Do not drill/rebate any hardware, holes and voids in the surface as this will compromise the veneer bond
3. Consider the press limitations when choosing a door size
4. To prevent damage please supply the door oversized as the door can be re-cut, once veneer has been applied
5. Mark the door clearly as to which faces are to have veneer
6. Refer to Trimming and Sanding guidelines below

TRIMMING GUIDELINES

BOARD TRIMMING	MINIMUM	MAXIMUM
TRIM LENGTH	1800mm	3650mm
TRIM WIDTH	650mm	1350mm
TRIM THICKNESS	3mm	60mm (weight dependant

SANDING GUIDELINES

BOARD SANDING	MINIMUM	MAXIMUM
SANDING LENGTH	1800mm	3650mm
SANDING WIDTH	650mm	1350mm
SANDING THICKNESS	3.6mm	60mm (weight dependant

Important Notes:
1. Crossbands can be trimmed and sanded
2. Sheets cannot be sanded without being trimmed
3. Sanders cannot calibrate boards/sheets
4. Sanding of custom veneer presses (doors) is subject to inspection
5. Sheets over 1350mm in width can be pressed but will be supplied untrimmed and unsanded, due to above limitations.